



Metal Processing & Fabrication

As a metal service center Industrial Material Corporation (IMC) stocks structural shapes, bars, strips, plate and sheet. To help our Customers reduce cost, save time, improve safety, IMC processes and fabricates. A listing of our A-36 carbon steel capabilities are listed. Alloy processing available upon request.

Plate Processing Shearing $\frac{5}{8}$ " Thick x 12' Long
 Rolling $\frac{1}{2}$ " Thick x 4' Wide
 CNC Plasma table $\frac{3}{4}$ " Thick 4' x 10'
 Track Burning4" Thick x 40'
 Punching1" Plate $1\frac{7}{16}$ " Diameter Hole
 Press Break $\frac{3}{8}$ " Thick x 10'

Rolling and Bending

Angle Rolling3" x 3" x $\frac{3}{8}$ "
 Pipe Bending3" Schedule 40 Pipe
 Rod Bending1 $\frac{1}{2}$ " Diameter
 Flat Bar Rolling1" x 6" Wide (Easy Way)

Sawing

24" Diameter Square cut 40'
 24" Bundle Cut
 10" x 10" Diameter 45° Miter Cut

Shop Capacity

Size 10'W x 10'H x 40'L
 Lift 5 Ton Overhead

Drilling

2" Hole x 2" Plate

Threading

$\frac{1}{4}$ " – 2" National Coarse (NC) Bolt Thread
 $\frac{1}{8}$ " – 4" National Pipe Thread (NPT)

Welding

Craftspeople Certified to AWS D1.1

Typical Items Fabricated:

- Anchor Bolts
- Directional Anchors
- Embeds
- Guides
- Instrument Stands
- Ladders and Cages
- Pipe Racks
- Pipe Supports
- Pipe Shoes
- Platforms
- Rebar Shapes
- Shims
- Structural Steel