



## METAL PROCESSING & FABRICATION

Founded in 1958, Industrial Material Corporation (IMC) combines distribution, fabrication and painting facilities; and is committed to providing goods and services on-time and on-specification. As a metal service center, IMC stocks structural shapes, bars, strips, plate, and sheet. To help our Customers reduce cost, save time, improve safety, Industrial Material processes and fabricates. A listing of our capacities (unless otherwise noted, for A-36 carbon steel) follows:

<b>Angle Rolling-Bending:</b>	3" x 3" x 3/8" angle
<b>Cold Bending:</b>	1 1/2" round
<b>Drilling:</b>	1 1/2" diameter hole
<b>Flame Cutting:</b>	4" plate
<b>Pipe Rolling-Bending:</b>	2" schedule 80 pipe
<b>Plasma Cutting:</b>	1" alloy plate
<b>Plate Rolling:</b>	3/16" x 6' plate
<b>Punching:</b>	1 7/16" hole in 1" plate
<b>Sawing:</b>	24" x 24" outside diameter 12" x 12" diameter 45° miter cut
<b>Shape Cutting:</b>	4" x 4' x 4' plate 3/4" x 4' x 4' alloy plate
<b>Shearing:</b>	5/8" x 12' plate 10 ga. x 10' sheet
<b>Threading:</b>	1/4" – 2" National Coarse (NC) bolt thread 1/8" – 6" National Pipe Thread (NPT)
<b>Welding:</b>	Craftspeople certified to AWS D1.1

### Typical Items Fabricated:

- Anchor Bolts
- Directional Anchors
- Embeds
- Guides
- Instrument Stands
- Ladders and Cages
- Pipe Racks
- Pipe Supports
- Platforms
- Rebar Shapes
- Shims
- Structural Steel