



INDUSTRIAL
MATERIAL CORP.

METAL PROCESSING & FABRICATION

As a metal service center Industrial Material Corporation (IMC) stocks structural shapes, bars, strips, plate, and sheet. To help our customers reduce cost, save time, and improve safety, IMC processes and fabricates. Capacities listed are for A-36 carbon steel, and A53 or A106 pipe.

Plate Processing

| | |
|-------------------|--------------------------------------|
| Shearing | 1/4" Thick x 10' Long |
| Rolling | 1/2" Thick x 4' Wide |
| CNC Plasma table | 2" Thick 4' x 10' |
| Track Burning | 4" Thick x 40' |
| Pierce | 1-1/4" Carbon |
| Punching | 1" Plate 1-7/16" Diameter Hole |
| Press Break | 3/8" Thick x 2' and 3/16" Thick x 8' |
| Sheet Metal Break | 10 ga. Thick x 8' |

Rolling and Bending

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|------------------|-------------------------|
| Angle Rolling | 3" x 3" x 3/8" |
| Pipe Bending | 3" Schedule 40 Pipe |
| Rod Bending | 1-1/2" Diameter |
| Flat Bar Rolling | 1" x 6" Wide (Easy Way) |

Sawing

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| 24" Diameter Square Cut |
| 30" x 24" Bundle Cut |
| 21" x 21" Diameter 45° Miter Cut |
| 14" x 24" @ 30° Miter Cut |

Shop Capacity

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| Size 10'W x 10'H x 40'L |
| Lift 5 Ton Overhead |

Drilling

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| 2" Hole x 2" Plate |
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Threading

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| 1/4" - 2" National Coarse (NC) Bolt Thread |
| 1/8" - 4" National Pipe Thread (NPT) |

Welding

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| Craftspeople Certified to AWS D1.1 |
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Typical Items Fabricated

Anchor Bolts
Directional Anchors
Embeds
Guides
Instrument Stands

Ladders and Cages
Pipe Racks
Pipe Supports
Pipe Shoes
Platforms

Rebar Shapes
Shims
Stairs and Walkovers
Switch Racks